This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

	Application No.	Applicant(s)	- / U/
,			ľ
Notice of Allowability	09/847,992 Examiner	GUERTIN ET AL. Art Unit	
·			
1	William D. Thomson	2123	
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED i or other appropriate comm GHTS. This application is	n this application. If not included unication will be mailed in due cour	se. THIS
1. \boxtimes This communication is responsive to <u>5/03/2001</u> .			
2. 🔀 The allowed claim(s) is/are <u>1-29</u> .			
3. \boxtimes The drawings filed on <u>5/3/01</u> are accepted by the Examiner	. .		
 4. ☐ Acknowledgment is made of a claim for foreign priority un a) ☐ All b) ☐ Some* c) ☐ None of the: 1. ☐ Certified copies of the priority documents have 2. ☐ Certified copies of the priority documents have 3. ☐ Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE" on oted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 5. ☐ A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give 6. ☐ CORRECTED DRAWINGS (as "replacement sheets") must (a) ☐ including changes required by the Notice of Draftsperson 1) ☐ hereto or 2) ☐ to Paper No./Mail Date (b) ☐ including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the paper No./Mail Decompleted in the paper No./Mail Date 7. ☐ DEPOSIT OF and/or INFORMATION about the depose attached Examiner's comment regarding REQUIREMENT Feach sheet. 	been received. been received in Application cuments have been received of this communication to file ENT of this application. Itted. Note the attached EX as reason(s) why the oath of the submitted. It is application on the header according to 37 Clists of BIOLOGICAL MAT	on No In this national stage application and in this national stage application are a reply complying with the require AMINER'S AMENDMENT or NOTICE of declaration is deficient. W (PTO-948) attached In the Office action of the drawings in the front (not the backer 1.121(d). ERIAL must be submitted. Note	ments CE OF
Attachment(s) 1. ☑ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SB/06 Paper No./Mail Date 5/3/01 * 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ☐ Interview S Paper No. 8), 7. ☐ Examiner's	Informal Patent Application (PTO-15) Summary (PTO-413), /Mail Date Amendment/Comment Statement of Reasons for Allowand Cu -745 Cu -745 Change	,
U.S. Patent and Trademark Office PTOL-37 (Rev. 1-04) Not	tice of Allowability	TC 2 (01) Part of Paper No./Mail	Date 07100

BEST AVAILABLE COPY

DETAILED ACTION and ALLOWANCE

1. Claims 1-29 have been examined and allowed.

Information Disclosure Statement

2. The information disclosure statement (IDS) submitted on May 03, 2001 has been considered by the examiner.

Drawings

3. Drawings, filed on May 3, 2001, have been reviewed by the examiner and are accepted.

Reasons for Allowance

- The following is an examiner's statement of reasons for allowance:
- 5. The prior art of record does not expressly teach or render obvious the claimed invention as recited in the methodology of claim 1 and programmable system of claim 18. Specifically the allowable subject matter resides in the limitations, as recited in the context of claim 1, directed to the method for solid freeform fabrication and forming a three-dimensional object inclusive of determining a general build style, orienting the data in accordance with a Z-axis to establish a complete span of Z-values for the data, identifying the special build type including the alternative parameter, forming the layer of build material according to the alternative parameter from the special build type formed within a range of Z-values and according to the parameters of the general build style for

Application/Control Number: 09/847,992

Art Unit: 2123

all other layers formed in the span of Z-values, and exposing the layer of build material based upon the recited methodology including repeating the steps of forming and exposing until the form is completed. Claim 18 recites a system inclusive of a programmable apparatus directed to performing the same operations as recited in claim 1, and also having coating, exposure and controller to construct the form and therefore is also allowed over the prior art. Though the prior art of record teaches rapid prototyping or stereo-lithography using various build styles and parameterizations for constructing a three dimensional object, the prior art does not explicitly teach the exacting steps as recited in the independent claim 1. Nor does the prior art teach a programmable apparatus or system for performing the specific operations as recited in claim 18. "A claim is anticipated only if each and every element as set forth in the claim is found, either expressly or inherently described, in a single prior art reference." Verdegaal Bros. v. Union Oil Co. of California, 814 F.2d 628, 631, 2 USPQ2d 1051, 1053 (Fed. Cir. 1987). "The identical invention must be shown in as complete detail as is contained in the ... claim." Richardson v. Suzuki Motor Co., 868 F.2d 1226, 1236, 9 USPQ2d 1913, 1920 (Fed. Cir. 1989). The elements must be arranged as required by the claim, but this is not an ipsissimis verbis test, i.e., identity of terminology is not required. In re Bond, 910 F.2d 831, 15 USPQ2d 1566 (Fed. Cir. 1990).

Motivation to combine the teachings of the prior art, including that which would have been known to one with an ordinary level of skill in this art, was not uncovered so as to render the claimed invention obvious.

Application/Control Number: 09/847,992

Art Unit: 2123

Dependent claims 2-17, and 19-29 are allowable as they depend on an allowed

independent claims.

Conclusion

6. Any comments considered necessary by applicant must be submitted no later

than the payment of the issue fee and, to avoid processing delays, should preferably

accompany the issue fee. Such submissions should be clearly labeled "Comments on

Statement of Reasons for Allowance."

7. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to William D. Thomson whose telephone number is 703-

305-0022. The examiner can normally be reached on 8:30-3:30 Tuesday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Kevin Teska can be reached on 703-305-9704. The fax phone number for

the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

Page 4

Application/Control Number: 09/847,992

Art Unit: 2123

Page 5

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

William Thomson Primary Examiner

A.U. 2123 July 10, 2004